

Quantum Trans-Planckian Physics inside Black Holes and its Spectrum

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Abstract: We provide a quantum unifying picture for black holes of all masses and their main properties covering classical, semiclassical, Planckian and trans-Planckian gravity domains: Space-time, size, mass, vacuum ("zero point") energy, temperature, partition function, density of states and entropy. Novel results of this paper are: Black hole **interiors** are always **quantum**, trans-Planckian and of constant curvature: This is so for *all* black holes, including the most macroscopic and astrophysical ones. The black hole interior trans-Planckian vacuum is similar to the earliest cosmological vacuum which classical gravity dual is the low energy gravity vacuum: today dark energy. There is *no* singularity boundary at $r = 0$, not at any other place: The quantum space-time is **totally regular**. The *quantum* Penrose diagram of the Schwarzschild-Kruskal black hole is displayed. The complete black hole *instanton* (imaginary time) covers the known classical Gibbons-Hawking instanton plus a *new* central highly dense *quantum core* of Planck length radius and *constant curvature*. The complete partition function, entropy, temperature, decay rate, discrete levels and density of states *all* include the trans-Planckian domain. The semiclassical black hole entropy (the Bekenstein-Hawking entropy) $(\sqrt{n})^2$ "interpolates" between the quantum point particle (QFT) entropy (n) and the quantum string entropy \sqrt{n} , while the quantum trans-Planckian entropy is $1/(\sqrt{n})^2$. Black hole evaporation ends as *a pure (non mixed) quantum state* of particles, gravitons and radiation.

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I. INTRODUCTION AND RESULTS

Quantum theory is more complete than classical theory and tells us what values physical observables should have.

Planckian and trans-Planckian domains are theoretically allowed, physically motivated too, such as the very early stages of the universe, as well as the last stages of black hole evaporation, and the *black hole interiors* too as we show here. Quantum eras in the far past universe are trans-Planckian and determine the post-Planckian eras, e.g. inflation and the cosmological vacuum energy until today dark energy Refs [1], [2], [3], [4]

Starting from quantum theory to reach the Planck scale and the trans-Planckian domain (instead of starting from classical gravity by quantizing general relativity) reveals novel results, "*quantum relativity*" and quantum space-time structure [2], [3], [4]. The space-time coordinates can be promoted to quantum non-commuting operators: comparison to the harmonic oscillator and global phase space structure is enlighting, the hyperbolic quantum space-time structure generates the *quantum light cone* due to the relevant $[X, T]$ non-zero commutator and a *new* quantum vacuum region beyond the Planck scale emerges.

The space-time coordinates in the Planckian and trans-Planckian domain are no longer commuting, but they obey non-zero commutation relations: The concept of space-time is replaced by a quantum algebra. The classical space-time is recovered when the quantum operators are the classical space-time continuum coordinates (c-numbers) with all commutators vanishing.

In this paper we investigate the black hole interiors, its structure and physical properties, with Planckian and trans-Planckian physics, classical-quantum gravity duality and quantum space-time in this context.

One of the **novel results** of this paper is that quantum physics is a inherent constituent of **all** black hole interiors, from the horizon to the center, in particular inside the most larger and astrophysical black holes. The results of this paper have thus implications for both quantum theory and gravity and the searching of quantum gravitational signals, for e-LISA [6] for instance, after the success of LIGO [7],[8]. Not only for "quantum black holes", black hole evaporation and its last state huge emissions but for *macroscopic astrophysical* black holes.

As we discuss in Section II, a full complete quantum theory of gravity should be a **finite theory** (which is more than a renormalizable theory): The renormalization procedure applies for the non-complete theories in the Wilsonian sense [9], because they are valid in an own limited range of validity, and such known theories are not complete at the Planck scale and the trans-Planckian domain.

This framework provides in particular the gravitational entropy and temperature in the quantum trans-Planckian domain, that is to say the extension to this domain of the Bekenstein-Hawking entropy and Hawking temperature which are semiclassical gravity magnitudes. Interestingly, this approach applies to cosmology too and allows a clarification of the cosmic vacuum energy or cosmological constant Refs [1], [2], [3]: The quantum (Λ_Q) and classical (Λ) cosmological vacuum energy values dual of each other correspond precisely to the early and late universe state values respectively. [1], [2],[3].

In this paper we analyze the new quantum vacuum region inside the Planck scale hyperbolae which delimitate the quantum light cone in the Schwarzschild-Kruskal space-time. The effect of the zero point (vacuum) quantum energy bends the space-time and produces a constant curvature central region. We find the quantum discrete levels of the black hole space-time, and in the vacuum trans-Planckian region. In Section IV we describe the global quantum space-time structure of the Schwarzschild-Kruskal black hole and extend the Penrose diagram [5] to the quantum domain. In **Figure 1** we displays the new *quantum* Penrose diagram .

The quantum space-time structure is *discretized* in quantum hyperbolic levels. For times and lengths larger than the Planck scale, the global space-time levels are $(X_n, T_n) = \sqrt{2n+1}$, $n = 0, 1, 2, \dots$, (in Planck units), as well as the *mass levels* M_n . The allowed levels cover the whole domain from the Planck scale $(X_n, T_n) = 1$, ($n = 0$), and the quantum (low and intermediate n) levels until the quasi-classical and classical ones and tend asymptotically (very large n) to a continuum classical space-time. In the trans-Planckian domain, (lengths and masses smaller than the Planck scale), in the black hole central region, (X_n, T_n) are $(1/\sqrt{2n+1})$, the most higher n being the more quantum, excited and trans-Planckian ones.

The size of the black hole is the gravitational length L_G in the classical/semiclassical regime, it is the quantum length $L_Q = l_P^2/L_G$ in the full quantum gravity regime.

Similarly, for the Quantum mass $M_Q = m_P^2/M$, and quantum surface gravity $K_Q = \kappa_P^2/K_G$. Gravitational thermal features as Hawking radiation are typical of the semiclassical gravity regime. The end of evaporation is purely quantum and non thermal. For masses smaller than the Planck mass, the final state is not *anymore* a black hole but a composite particle-like (or string-like) state. Moreover, the quantum mass spectrum for *all* masses we found (Section V here), and the decay rates (Section VIII) confirm this picture.

We describe in Section VI the imaginary time manifold (*quantum* instanton): The quantum trans-Planckian central core allows here to complete the classical gravity Gibbons-Hawking instanton, which is cutted at the horizon: The classical black hole instanton is regular but *not* complete. The black hole quantum instanton is regular and complete. In **Figure 2** we depict the new quantum instanton black hole picture.

These results allow us to describe (in Section VII) the complete Partition function covering all (classical and quantum) gravity regimes, and the trans-Planckian entropy. We discuss the comparison between the point particle QFT entropy (without gravity), the black hole entropy and quantum strings in terms of ordered and non ordered partition numbers.

The discrete levels in the trans-Planckian central core of the black hole extend with decreasing n from the most quantum highly excited levels (very large n) with smaller entropy $S_{Qn} = 1/(2n + 1)$ and higher vacuum density $\Lambda_{Qn} = (2n + 1)$, until the Planck scale level ($n = 0$). In the external black hole space-time, the discrete levels extend from the Planck scale ($n = 0$) and low n to the quasi-classical and classical levels, tending (very large n) to a continuum space-time. Consistently, these levels have larger gravitational (Gibbons-Hawking) entropy $S_{Gn} = (2n + 1)$, $n = 0, 1, 2, \dots$ and lower vacuum energy $\Lambda_{Gn} = 1/(2n + 1)$.

There is **no singularity** at the black hole origin because: (i) The $r = 0$ mathematical singularity is **not** physical but the result of the extrapolation of the purely classical (non quantum) General Relativity theory, *out of its domain of physical validity*. The Planck scale and the quantum uncertainty principle in quantum gravity, precludes the extrapolation until the zero length or time, which is precisely what is expected from quantum trans-Planckian physics: the smoothness of the classical gravitational singularities. (ii): The vacuum interior of the black hole is a small region of high but *bounded* trans-Planckian constant curvature and therefore **without any singularity**.

There is *no* singularity boundaries in the quantum space-time, not at $r = 0$, not at any other place. The quantum Schwarzschild - Kruskal space-time is **totally regular**.

Moreover, the quantum hyperbolae $(T^2 - X^2) = \pm\sqrt{2}$ which replace the classical singularity $(T^2 - X^2)_{classical}(r = 0) = \pm 1$, lie *outside* the allowed quantum levels $(T^2 - X^2)_n = (2n + 1)$, $n = 0, 1, \dots$ and therefore they *are excluded* at the quantum level:

The singularity is *removed* out from the quantum space-time.

This paper is organized as follows: In Section II we discuss why a quantum theory of gravity must be *finite*. In section III we describe the classical, semiclassical and quantum Planckian and trans-Planckian black hole regions and regimes, their properties and the gravitational entropy in these three regimes. In Section IV we describe the quantum global Schwarzschild-Kruskal space-time structure, its *quantum Penrose diagram*, and the new results obtained with it. Section V deals with the black hole mass spectrum in the whole mass range, from astrophysical black holes to masses smaller than the Planck mass, passing through the Planck mass (the *crossing scale*). Sections VI and VII, describe the new imaginary time black hole instanton including the trans-Planckian region, the Partition function, and the trans-Planckian entropy. In Section VIII we discuss the implications of these results for the early and last phases of black hole evaporation and the quantum pure (non-mixed) decay rate. Sections IX and X summarize remarks and conclusions.

II. A QUANTUM THEORY OF GRAVITY MUST BE FINITE

The construction of a complete consistent quantum theory of gravitation continues being the greatest challenge in physics today. This is a problem of fundamental relevance for the quantum unification of all interactions and particle physics, theoretical physics and cosmology, the physical origin of the universe and its most early phases, as well as the black hole interiors, quantum origin and end of black holes, multiverse possibilities, and several other physical implications of these problems.

In addition, there is the possibility of "low energy" ($E \ll M_{Planck}$) physical effects that could be experimentally tested. One of them is the today dark energy [10], [11], [12], [13], described as the low energy (classical, dilute, large scale) cosmological vacuum, remnant today of the high energy (quantum trans-Planckian, highly dense, small scale) cosmological vacuum at the origins Refs [1], [3].

A problem mostly discussed in connection with gravity quantization is the one of the *renormalizability* of the Einstein theory (or its various generalizations) when quantized as a local *quantum field theory* (QFT). A complete quantum theory at the Planckian and trans-Planckian domain must have the today's General Relativity, Quantum Mechanics and Quantum Field Theory as limiting cases. Physical effects combining gravitation and quantum mechanics are relevant at energies of the order of $M_{Planck} = \sqrt{\hbar/G} = 1.22 \cdot 10^{16} \text{ TeV}$ and beyond, namely the trans-Planckian domain:

$$E_{Planck} \leq E < \infty, \quad 0 < L \leq l_{Planck} = 10^{-33} \text{ cm}.$$

Such energies were available in the Universe at times $0 < t \leq t_{Planck} = 5.4 \cdot 10^{-44} \text{ sec}$. Nevertheless, "low energy" ($E \ll M_{Planck}$) physical effects could be experimentally tested, like the today cosmological vacuum, Refs [10], [11], [12], [13]. In addition, one may speculate about effects analogous to the presence of magnetic monopoles in some Grand Unified Theories, (monopoles can be detected by low energy experiments in spite of their large mass).

A theory valid at the Planck scale and beyond, that is in the trans-Planckian domain $E > E_{Planck}$, $L < l_{Planck}$, necessarily involving quantum gravitation, will also be valid at any lower energy scale. One may ignore higher energy phenomena in a low energy theory, but *the opposite is not true*. In other words, a theory of quantum gravity will be a "theory of everything". This conclusion is totally independent of the use or not of string models. It may not make physical sense to quantize *pure gravity*. A physically sensible quantum theory cannot contain only gravitons. For example, a theoretical prediction for the graviton-graviton scattering at energies of the order of M_{Planck} *must include* all particles produced in a real experiment, that is, in practice, *all* existing particles in Nature, since gravity couples to all matter.

Let us discuss from a conceptual point of view the **renormalizability question for gravity**. As is clear from the preceding discussion, we have $M_{Planck} \leq \Lambda_0 < \infty$ for gravity. There cannot be any quantum field theory of particles beyond it. Therefore, if ultraviolet divergences appear in a quantum theory of gravitation, there is no way to interpret them as coming from a higher energy scale as it is usually done in QFT. That is to say, no physical understanding can be given to such ultraviolet infinities. The only logically

consistent possibility would be to find a *finite* theory of quantum gravitation which is a
 "Theory of Everything" (*TOE*).

These simple arguments based on the renormalization group lead us to the conclusion that a consistent quantum theory of gravitation must be a **finite theory** and **must include all other interactions**. That is, it must be a TOE ("theory of everything"). In particular, it needs the understanding of the present desert between 1 *TeV* and 10^{16} *TeV*.

There is an additional dimensional argument about the inference of a Quantum Theory of Gravitation \rightarrow TOE: There are only three dimensional physical magnitudes in Nature: (length, energy and time) and correspondingly only three dimensional constants in nature: (c, h, G). All other physical constants like: $\alpha = 1/137, 04\dots$, $M_{proton}/m_{electron}$, $\theta_{WS}, \dots etc$ are pure numbers and they must be calculable in a TOE.

The exhibit of (c, G, h) helps in recognizing the different relevant scales and physical regimes. Even if a hypothetical underlying "theory of everything" could only require pure numbers (option three in Ref. [17]), physical touch at some level asks for the use of fundamental constants [18], [19], [20], [21]. Here we use three fundamental constants, (tension being c^2/G). It appears from our study here and in Refs [1], [2], [3], [4] that a complete quantum theory of gravity is a theory of *pure numbers*.

III. CLASSICAL, SEMICLASSICAL AND QUANTUM BLACK HOLES

The physical classical, semiclassical and quantum Planckian and trans-Planckian gravity regimes are particularly important for several reasons, eg: the different stages of the universe evolution, the different stages of the black hole evolution (origin, evaporation and end), the different regions of the global complete (Kruskal-like completion) black hole space-times.

(i) The classical gravity regimes are those of classical space-time with very low energies ($E \ll E_{Planck}$ and large sizes $L_G \gg l_{Planck}$), semiclassical gravity is that of curved space-times with QFT for matter, back reaction included, as the cosmic inflation quasi-de Sitter stage of the universe, (with typical energy scale being the Grand unification scale, not larger than it), and the black hole evaporation in its early and middle stages.

Quantum gravity regime includes Planckian and trans-Planckian energies, as the early

universe stage at and before the Planck time, the last black hole evaporation stages, the quantum space-time black hole regions inside the event horizon, and more generally, the quantum space-time region inside the "quantum light-cone".

- The classical/semiclassical gravity regime corresponds to any of the external space-time regions outside the black hole horizon until the asymptotic far regions, as well as the early (semiclassical / semiquantum) gravity phases of the black hole evaporation.

- The quantum black hole regimes refer to the highly small quantum trans-Planckian interior of the black hole, as well as to the highly quantum gravity last phases of Black Hole evaporation.

- For *any* black hole, the classical or semiclassical gravity regimes and the quantum (Planckian and trans-Planckian) gravity regimes are *classical-quantum duals* of each other in the precise sense of the classical-quantum duality. This means the following:

- The classical/semiclassical Black Hole $(BH)_G$, (that is, large black hole sizes and masses, external black hole regions), is clearly characterized by the set of physical gravitational magnitudes or observables (size, mass, classical temperature or surface gravity, entropy)

$$\equiv (L_G, M, T_G, S_G):$$

$$(BH)_G = (L_G, M_G, T_G, S_G) \quad (3.1)$$

- The highly dense very quantum Black Hole regime $(BH)_Q$ is characterized by the corresponding set of quantum dual physical quantities (L_Q, M_Q, T_Q, S_Q) in the precise meaning of the classical-quantum duality:

$$(BH)_Q = (L_Q, M_Q, T_Q, S_Q) \quad (3.2)$$

$$(BH)_Q = \frac{(bh)_P^2}{(BH)_G}, \quad (bh)_P = (l_P, m_P, t_P, s_P) \quad (3.3)$$

$(bh)_P$ standing for the corresponding quantities at the fundamental constant Planck scale, the *crossing scale* between the two main, classical and quantum, gravity domains.

The black hole horizon separates the interior region which is quantum and trans-Planckian from the external space-time regions which are classical and semiclassical with energies lower than the Planck energy. The classical $(BH)_G$ and quantum $(BH)_Q$ Black Hole regimes (classical/semiclassical phases of black holes, and their quantum Planckian and trans-Planckian interior, or their very late phases of evaporation), satisfy Eqs.(3.1)-(3.3).

The *total or complete* Black Hole $(BH)_{QG}$, is composed by their classical/semiclassical external regions and their quantum interior:

$$(BH)_{QG} = BH [(bh)_P, (BH)_Q, (BH)_G] \quad (3.4)$$

The subscript G stands for the classical gravitation magnitudes or domain, Q stands for the Quantum ones, and P for their fundamental Planck scale constant values. We will see it explicitly in the following Sections: In section IV, for the black hole regions and different regimes, and for the QG black hole properties and physical magnitudes: surface gravity, black hole instanton, temperature, partition function, density of states, entropy, decay rates.

The quantum black hole $(BH)_Q$ is generated from the classical black hole $(BH)_G$ through Eqs.(3.1)-(3.4): **classical-quantum black-hole duality**. The *complete* (classical plus quantum) black-hole $(BH)_{QG}$ endowes a *classical-quantum black hole CPT symmetry*. This includes in particular the classical, quantum, and total black hole temperatures and entropies and allows to characterize in a precise way the different classical, semiclassical, Planckian and trans-Planckian black hole domains.

The black hole size is the gravitational length L_G in the classical regime, it is its quantum length $L_Q = l_P^2/L_G$ in the quantum dual regime (which includes the full quantum Planckian and trans-Planckian regime). The *complete* size L_{QG} endowes the symmetry $Q \longleftrightarrow G : (L_G/l_P) \longleftrightarrow (l_P/L_G)$. The complete (QG) (classical and quantum) variables, in particular the length L_{QG} (l_P, L_G) cover the *complete* black hole manifold including the quantum trans-Planckian interior and the semiclassical and classical black hole exterior.

(i) For $m_P < M \leq \infty$: $L_{QG} \simeq L_G$, $L_G > L_Q$, which is the classical or semiclassical gravity domain. (ii) For $0 \leq M < m_P$: $L_{QG} \simeq L_Q$, $L_Q > L_G$, which is the standard elementary particle physics domaine. (iii) For $M = m_P$: $L_{QG} = 1 = L_Q = L_G = l_P$, it is the Planck scale (the *crossing scale*).

Similarly, the horizon acceleration (surface gravity) $K_G = c^2/L_G$ of the black hole in its classical gravity regime becomes the quantum acceleration $K_Q = k_P^2/K_G$ in the quantum dual gravity regime. The classical temperature T_G , measure of the classical gravitational length or mass (in units of κ_B), becomes the quantum temperature T_Q (measure of the quantum size or Compton length) in the quantum regime. *Consistently*, the Gibbons-Hawking temperature is precisely the quantum temperature T_Q .

Similarly, the classical/semiclassical gravitational area or entropy S_G (Bekenstein-Hawking entropy) has its quantum dual $S_Q = s_P^2/S_G$ in the quantum gravity (Planckian and trans-Planckian) regime, $s_P = \pi\kappa_B$ being the Planck entropy:

$$S_G = \frac{s_P}{4} \left(\frac{A_G}{a_P} \right) = s_P \left(\frac{M}{m_P} \right)^2 \quad (3.5)$$

$$S_Q = \frac{s_P}{4} \left(\frac{a_P}{A_G} \right) = s_P \left(\frac{m_P}{M} \right)^2 \quad (3.6)$$

The *total QG* (classical and quantum) gravitational entropy S_{QG} derives from the general expression

$$S_{QG} = k_B \frac{A_{QG}}{4 l_P^2}$$

where $A_{QG} = 4\pi L_{QG}^2 = 4\pi (L_Q + L_G)^2$ is the total area which expresses as $A_{QG} = A_Q + A_G + 2a_P$. Recall that $L_Q = l_P^2/L_G$ and $a_P = 4\pi l_P^2$. As a consequence:

$$S_{QG} = 2 s_P + S_G + S_Q = 2 s_P \left[1 + \frac{1}{2} \left(\frac{S_G}{s_P} + \frac{s_P}{S_G} \right) \right] \quad (3.7)$$

The *total (QG)* gravitational entropy is the sum of the three components as it must be: classical (subscript G), quantum (subscript Q) and Planck value (subscript P) corresponding to the tree gravity regimes. The term s_P arises from the duality between the quantum and classical black hole sizes L_Q and L_G across the Planck scale. It reflects the complete *QG* covering: the Planck scale being the bordering or crossing scale common to the two (classical and quantum) Q and G domains, and to the two black hole regions: classical (exterior) and quantum (interior) black hole regions.

The gravitational entropy S_G of large (classical) large *astrophysical black holes* is a very *huge number*, consistent with the fact that classical black holes contain a very huge amount of information. Moreover, to reach such a huge entropy, the black hole in its late collapse state should have been in a highly energetic vacuum state of amount S_G .

The gravitational (Gibbons-Hawking [22] and Bekenstein [23]) entropy covers the classical/semiclassical gravity but not the fully quantum gravity domain. In this domain the relevant appropriate size of the quantum system is the Compton or quantum length L_Q and not the gravitational size. The gravitational entropies in the two different domains are classical-quantum gravity duals of each other. The total gravitational entropy is the sum of the entropies in the three main gravity regimes: classical/semiclassical gravity,

Planckian and Trans-Planckian regimes. The complete (QG) variables entail precisely those three regimes, and provide the additive constant too, that is the pure Planckian scale term (a constant). The total or complete (QG) entropy here refers to the inclusion of the quantum gravity entropy which is trans-Planckian and corresponds to the **central quantum interior region of the black hole**. The imaginary time quantum gravitational *instanton* treatment and the euclidean partition function we present here (in Sections VI and VII below), provide further support to this entropy.

The **complete (classical plus quantum)** physical quantities are invariant under the classical-quantum duality: $G \leftrightarrow Q$. As the wave-particle duality at the basis of quantum physics, the wave-particle-gravity duality is reflected in all black hole regions and its associated physical quantities, temperature and entropy. The classical-quantum or wave-particle-gravity duality between the different gravity regimes can be viewed as a mapping between the asymptotic (in and out) states characterized by the sets BH_Q and BH_G and thus as a Scattering-matrix description. Recall that wave-particle-gravity duality manifests too in the different cosmological eras and its associated gravity quantities, temperature and entropy, [1], [2], [3]: Cosmological evolution goes from a very early or precursor quantum trans-Planckian phase to a semiclassical gravity accelerated era (de Sitter inflation), then to the classical gravity known eras until the present classical de Sitter phase.

IV. QUANTUM SPACE-TIME STRUCTURE OF BLACK HOLES

The complete QG variables allow to uncover that in the complete analytic extension or global structure of the Kruskal space-time underlies a classical-quantum duality structure:

The external or visible region and its mirror copy are the classical or semiclassical gravitational domains while the internal region is a quantum gravitational-trans Planckian scale-domain. A duality symmetry between the two external regions, and between the internal and external parts shows up as a *classical - quantum duality* through the Planck scale. External and internal regions show up with respect to the Planck scale hyperbolae $X^2 - T^2 = \pm 1$ which delimitate the different black hole regions. In fact, "interior" and "exterior" lose their meaning in this region because the classical $X = \pm T$ disappear at the quantum level and became $X^2 - T^2 = \pm 1$, (in Planck units).

Quantum space-time can be described as a quantum oscillator with its quantum algebra.

From the classical-quantum duality and quantum oscillator (X, P) variables in global phase space, the space-time coordinates are promoted to quantum noncommuting operators.

In *classical* phase space, the mapping between Schwarzschild (x^*, p^*) , and Kruskal (X, P) coordinates is given by

$$X = \exp(\kappa x^*) \cos(\kappa p^*), \quad P = \exp(\kappa x^*) \sin(\kappa p^*) \quad (4.1)$$

$$(X^2 + P^2) = \exp(2\kappa x^*) = 2 H_{osc}, \quad (X^2 - P^2) = \exp(2\kappa x^*) \cos(2\kappa p^*) \quad (4.2)$$

As is known, the classical Kruskal coordinates (X, T) in terms of the Schwarzschild representation (x^*, t^*) are given by

$$X = \exp(\kappa x^*) \cosh(\kappa t^*), \quad T = \exp(\kappa x^*) \sinh(\kappa t^*) \quad (4.3)$$

$$(X^2 - T^2) = \exp(2\kappa x^*) = 2 H, \quad (X^2 + T^2) = \exp(2\kappa x^*) \cos(2\kappa t^*) \quad (4.4)$$

with the Schwarzschild star coordinate x^* :

$$\exp(\kappa x^*) = \sqrt{2\kappa r - 1} \exp(\kappa r), \quad 2\kappa r > 1 \quad (4.5)$$

t^* being the usual Schwarzschild time, κ is the dimensionless (in Planck units) gravity acceleration or surface gravity. Another similar patch but with X and T exchanged and x^* defined by $\exp(\kappa x^*) = \sqrt{1 - 2\kappa r} \exp(\kappa r)$, holds for $2\kappa r < 1$.

For (X, T) being quantum coordinates, ie non-commuting operators, and similarly for

(x^*, t^*) , the transformation is given by:

$$X = \exp(\kappa x^*) \cosh(\kappa t^*), \quad T = \exp(\kappa x^*) \sinh(\kappa t^*) \quad (4.6)$$

$$(X^2 - T^2) = \exp(2\kappa x^*) \cosh(\kappa[x^*, t^*]) \quad (4.7)$$

$$(X^2 + T^2) = \exp(2\kappa x^*) \cosh(2\kappa t^*) \quad (4.8)$$

$$[X, T] = \exp(2\kappa x^*) \sinh(\kappa[x^*, t^*]) \quad (4.9)$$

where we used the usual exponential operator product:

$$\exp(A) \exp(B) = \exp(B) \exp(A) \exp([A, B]).$$

New terms do appear due to the quantum commutators. At the classical level:

$$[X, T] = 0, \quad [x^*, t^*] = 0 \quad (\text{classically})$$

and the known classical Schwarzschild-Kruskal equations are recovered.

Eqs. (4.6)-(4.9) describe the quantum Schwarzschild-Kruskal space-time structure and its properties. The equation for the quantum hyperbolic "trajectories" are

$$(X^2 - T^2) = \pm \sqrt{\exp(4\kappa x^*) + [X, T]^2} = \pm \sqrt{(1 - 2\kappa r)^2 \exp(4\kappa r) + [X, T]^2} \quad (4.10)$$

The characteristic lines and what classically were the light-cone generating horizons

$X = \pm T$ (at $2\kappa r = 1$, or $x^* = -\infty$) become:

$$X = \pm \sqrt{T^2 + [X, T]^2} \quad \text{at } 2\kappa r = 1: \quad X \neq \pm T, \text{ no horizons} \quad (4.11)$$

$X \neq \pm T$ at $2\kappa r = 1$ and the null horizons are *erased*. Similarly, in the interior regions, the classical hyperbolae $(T^2 - X^2)_{\text{classical}} = \pm 1$ which described the known past and future classical singularity $r = 0$, ($x^* = 0$) become *at the quantum level*:

$$(T^2 - X^2) = \pm \sqrt{1 + [X, T]^2} = \pm \sqrt{2} \quad \text{at } r = 0: \quad (T^2 - X^2) \neq \pm 1 \text{ no singularity}$$

$$(T^2 - X^2)_{\text{classical}} = \pm 1 \quad \text{at } r = 0 \quad \text{classically} \quad (4.12)$$

Moreover, the quantum Kruskal light-cone variables in hyperbolic space

$$U = \frac{1}{\sqrt{2}} (X - T), \quad V = \frac{1}{\sqrt{2}} (X + T) \quad (4.13)$$

are, upon the identification $P = iT$, the (a, a^+) operators in phase space: The creation and annihilation operators (a, a^+) are the *light-cone* type quantum coordinates of the phase space (X, P) :

$$a = \frac{1}{\sqrt{2}} (X + iP), \quad a^+ = \frac{1}{\sqrt{2}} (X - iP) \quad (4.14)$$

The temporal variable T in the space-time configuration (X, T) is like the (imaginary) momentum in phase space (X, P) . The identification $P = iT$ yields:

$$X = \frac{1}{\sqrt{2}} (a^+ + a), \quad T = \frac{1}{\sqrt{2}} (a^+ - a), \quad [a, a^+] = 1 \quad (4.15)$$

wich satisfy the algebra:

$$2H = (X^2 - T^2) = (2a^+a + 1), \quad (X^2 + T^2) = (a^2 + a^{+2}),$$

$$[2H, X] = T, \quad [2H, T] = X, \quad [X, T] = 1, \quad (4.16)$$

$a^+ a = N$ being the number operator.

The quantum space-time coordinates (X, T) can therefore be considered quantum oscillator coordinates $(X, T = iP)$, including quantum space-time fluctuations with length and mass within the Planck scale domain and quantized levels. The quadratic form

(symmetric order of operators):

$$2H = UV + VU = X^2 - T^2 = (2VU + 1), \quad VU = N \equiv \text{number operator},$$

yields the quantum hyperbolic structure and the discrete hyperbolic space-time levels:

$$X_n^2 - T_n^2 = (2n + 1), \quad n = 0, 1, \dots \quad (4.17)$$

The amplitudes (X_n, T_n) being

$$X_n = \sqrt{2n + 1}, \quad T_n = \sqrt{2n + 1} \quad (4.18)$$

With the identification $T = -iP$, the quantum coordinates (U, V) for hyperbolic space-time are precisely the (a, a^+) operators and as a consequence VU is the Number operator. The expectation value $(2n + 1)$ has a minimal non zero value for $n = 0$ which is the zero point energy or Planck scale vacuum.

- The future and past regions to the quantum Planck hyperbolae $(T^2 - X^2)_{n=0} = \pm 1$, *all* contain totally allowed levels and behaviours. There is *no* singularity boundary in the quantum space-time, not at $r = 0 = x^*$, not at any other place. The quantum Schwarzschild - Kruskal space-time is *totally regular*.
- There are *no* singularity boundaries at the quantum level, not at $(T^2 - X^2)(2\kappa r = 1) = \pm 1$ nor at $(T^2 - X^2)(r = 0) = \pm\sqrt{2}$. The quantum space-time *extends* without boundary beyond the Planck hyperbolae $(T^2 - X^2)(n = 0) = \pm 1$ towards *all* levels: from the more quantum (low n) levels to the classical (large n) ones. The black hole **interior** is **quantum** and trans-Planckian. The internal region to the four quantum Planck hyperbolae $(T^2 - X^2)(n = 0) = \pm 1$ is *totally* quantum and within the Planck scale: this is the quantum vacuum or "zero point energy" region of the *quantum interior* of the black hole.
- The null horizons *disappeared* at the quantum level. Due to the quantum $[X, T]$ commutator, quantum (X, T) dispersions and fluctuations, the difference between the four

classical Kruskal regions (I, II, III, IV) *dissapears* in the trans-Planckian domain and become one single central region. This provides support to the *quantum* identification at the Planck scale of the Kruskal regions, and which translates into the CPT symmetry at the quantum level Refs [1],[2],[3],[25].

- In terms of the local, Schwarzschild variables $(x_{n\pm}, t_{n\pm})$ or $(x^*_{n\pm}, t^*_{n\pm})$, being $x = \exp(\kappa x^*)$, and $t = \exp(\kappa t^*)$, the levels are:

$$x_{n\pm} = [\sqrt{2\kappa r_{n\pm} - 1}] \exp(\kappa r_{n\pm}) = [\sqrt{2n+1} \pm \sqrt{2n}] \quad (4.19)$$

$$t_{n\pm} = [\sqrt{2n+1} \pm \sqrt{(2n+1) + 1/2}], \quad (4.20)$$

$$x_{n=0} (+) = x_{n=0} (-) = 1 : \text{Planck scale,}$$

which complete all the levels. The low n , intermediate, and large n levels describe respectively the quantum, semiclassical and classical behaviours, and their (\pm) branches consistently reflect the classical-quantum duality properties, as shown explicitly for the similar branches of the mass spectrum in Section V here below.

The classical singularity $r = 0 = x^*$ is *quantum mechanically smeared or erased* which is what is expected in a quantum space-time description. The diagram of the global quantum Schwarzschild-Kruskal space-time, which we name the quantum Penrose diagram, is shown

in **Figure 1**.

X_n, x_n in Eqs. (4.18), (4.19) are given in Planck units. In terms of the mass global variables $X = M/m_P$, or the local ones $x = m/m_P$, they translate into the mass levels:

$$M_n = m_P \sqrt{(2n+1)}, \quad \text{all } n = 0, 1, 2, \dots \quad (4.21)$$

$$M_{n \gg 1} = m_P [\sqrt{2n} + \frac{1}{2\sqrt{2n}} + O(1/n^{3/2})], \quad (4.22)$$

$$m_{n\pm} = [M_n \pm \sqrt{M_n^2 - m_P^2}], \quad (4.23)$$

The condition $M_n^2 \geq m_P^2$ simply corresponds to the whole spectrum $n \geq 0$:

$$m_{n\pm} = m_P [\sqrt{2n+1} \pm \sqrt{2n}] \quad (4.24)$$

- The quantum mass levels here holds for *all masses* and not only for black holes. Namely, the quantum mass levels are associated to the quantum space-time structure. Space-time can be parametrized by *masses* ("mass coordinates"), just related to length and time, as the QG variables, on the same footing as space and time variables. .

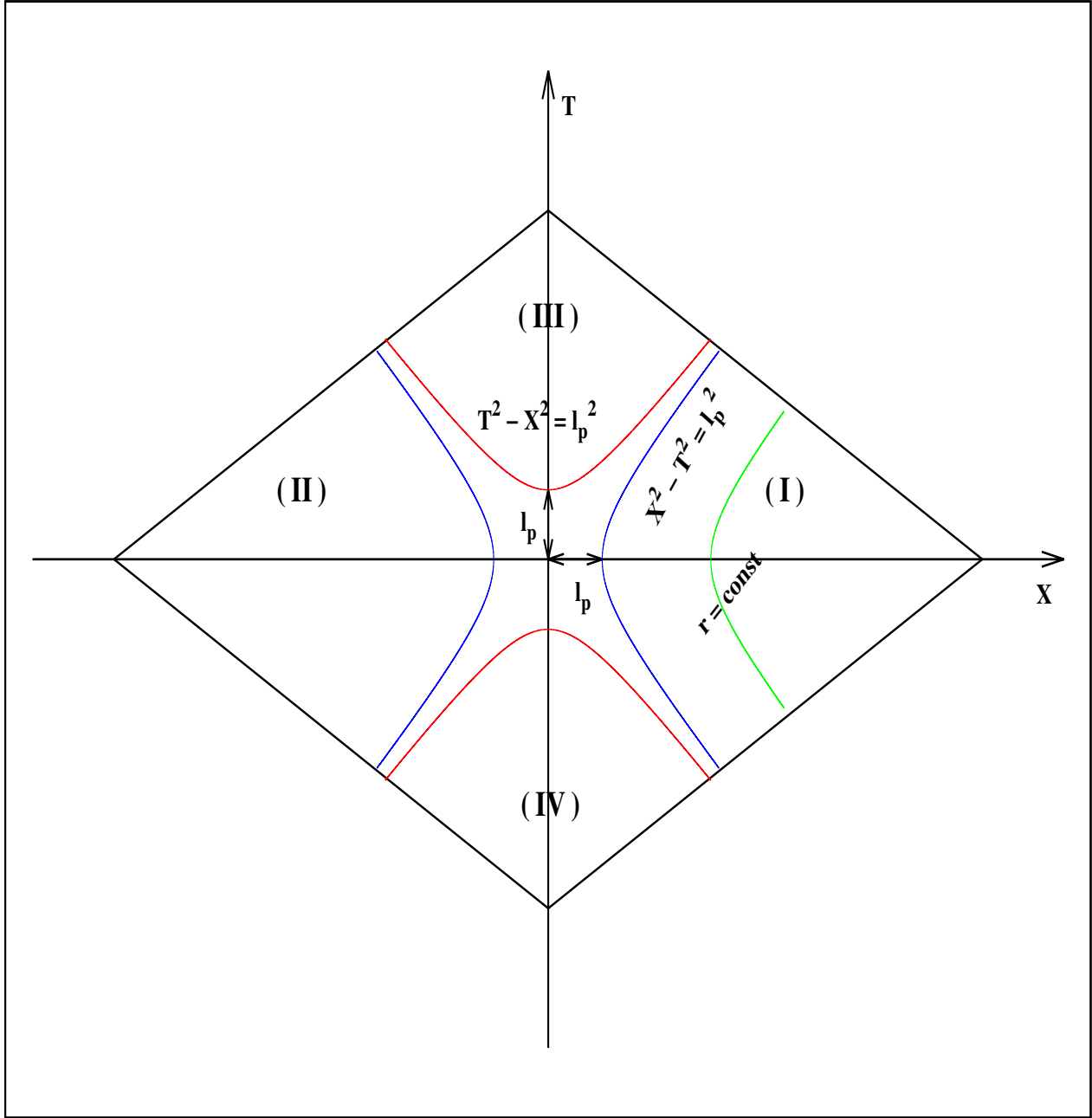


FIG. 1. **The quantum Penrose diagram of the Schwarzschild-Kruskal black hole.** The quantum hyperbolae $X^2 - T^2 = \pm l_p^2$ replace the classical null horizons $X = \pm T$. The internal region to them is purely quantum and trans-Planckian. The difference between the four classical Kruskal regions (I, II, III, IV) *disappears* in the quantum domain and become one single central region. The exterior regions are semiclassical / classical asymptotically flat space-times. There is no curvature singularity at $r = 0$ not at any other place. The quantum space-time is totally **regular**. Regions extend regularly without any finite boundary nor curvature singularity. The central quantum region is of constant *finite* curvature. Moreover, the discrete spectrum confirms this picture: The quantum hyperbolae $(T^2 - X^2) = \pm\sqrt{2}$ which replace the classical singularity $(T^2 - X^2)_{\text{classical}}(r = 0) = \pm 1$ lie *outside* the *allowed* quantum levels $(T^2 - X^2)_n = (2n + 1), n = 0, 1, 2, \dots$ and therefore, the $(r = 0)$ hyperbolae singularities are **ruled out**.

- Branch (+) covers all macroscopic and astrophysical black holes as well as semiclassical black hole quantization \sqrt{n} , until masses nearby the Planck mass; and branch (-) covers quantum masses $1/\sqrt{n}$ in the Planckian and trans-Planckian domain.
- The black hole $m_P\sqrt{n}$ mass quantization is like the string mass quantization $M_n = m_s\sqrt{n}$, $n = 0, 1, \dots$ with the Planck mass m_P instead of the fundamental string mass m_s , ie with G/c^2 instead of the string constant α' .

V. IMAGINARY TIME. THE NEW TRANS-PLANCKIAN BLACK HOLE INSTANTON

In the classical (non-quantum) Schwarzschild-Kruskal space-time, taking imaginary time $T = i\mathcal{T}$, $t = i\tau$, transforms the hyperbolic space-time structure into a circular structure: The characteristic lines $X^2 + T^2 = 0$ collapse to $X = \pm\mathcal{T} = 0$. Therefore, the classical horizon $X = \pm T$ ($2\kappa r = 1$) collapses to the origin, and in the classical (non-quantum) black hole *instanton*, the black hole interior *is cutted*, no horizon, and no curvature $r = 0$ singularity, does appear. Therefore, the **classical** black hole instanton is *regular* but is *not complete*: The interior black hole region is **not** covered by the imaginary time classical (non quantum) black hole manifold.

In the quantum Schwarzschild imaginary-time manifold, the quantum trans-Planckian region corresponds to the black-hole *interior*, **Figure 2**. Moreover, the quantum manifold covers consistently and *regularly* without any singularity, (not at $r = 0$, nor at any other place), *both*: the external and internal black hole regions. This is so in *both*: The hyperbolic (real time) and the euclidean (imaginary time) manifolds, because of the quantum non-zero commutators $[X, T]$ and $[X, \mathcal{T}]$ respectively.

The complete *quantum* black hole instanton includes the usual classical/semiclassical black hole instanton for radius larger than the Planck length, *plus a new central* highly dense *quantum core* of Planck length radius and high constant and *finite* curvature at $r = 0$, corresponding to the *black-hole interior*, which is *absent* in the non-complete (classical) black-hole instanton.

In the *quantum* instanton Schwarzschild - Kruskal manifold, Eqs. (4.6) hold but for

$T = i\mathcal{T}$, $t^* = i\tau^*$ and the same star coordinate x^* :

$$\exp(\kappa x^*) = \sqrt{2\kappa r - 1} \exp(\kappa r), \quad 2\kappa r > 1 \quad (5.1)$$

being $\kappa = (c^2/2L_G) = \kappa_P (m_P/4M)$ the gravity acceleration or surface gravity. Another similar patch holds for $2\kappa r < 1$ but with X and \mathcal{T} exchanged, (similarly for x^* and τ^*), and with x^* defined by $\exp(\kappa x^*) = \sqrt{1 - 2\kappa r} \exp(\kappa r)$. Therefore:

$$X = \exp(\kappa x^*) \cos(\kappa \tau^*), \quad \mathcal{T} = \exp(\kappa x^*) \sin(\kappa \tau^*) \quad (5.2)$$

$$(X^2 + \mathcal{T}^2) = \exp(2\kappa x^*) \cos(\kappa[x^*, \tau^*]) \quad (5.3)$$

$$(X^2 - \mathcal{T}^2) = \exp(2\kappa x^*) \cos(2\kappa \tau^*) \quad (5.4)$$

$$[X, \mathcal{T}] = \exp(2\kappa x^*) \sin(\kappa[x^*, \tau^*]) \quad (5.5)$$

where we used the usual exponential operator product:

$$\exp(A) \exp(B) = \exp(B) \exp(A) \exp([A, B]).$$

The euclidean (imaginary time) *quantum instanton* clearly shows the *new trans-Planckian* region because for $2\kappa r = 1$, $(X^2 + \mathcal{T}^2)$ is *not* zero and have Planckian radius: The equation for the quantum instanton "trajectories" are

$$(X^2 + \mathcal{T}^2) = \pm \sqrt{\exp(4\kappa x^*) + [X, \mathcal{T}]^2} = \pm \sqrt{(1 - 2\kappa r)^2 \exp(4\kappa r) + [X, \mathcal{T}]^2} \quad (5.6)$$

What classically was the zero radius $X = \pm\mathcal{T} = 0$ at $2\kappa r = 1$ or $x^* = -\infty$, are now:

$$(X^2 + \mathcal{T}^2) = [X, \mathcal{T}]^2 \quad \text{at } 2\kappa r = 1: \quad X \neq \pm\mathcal{T} = 0, \quad \text{no horizons} \quad (5.7)$$

We see that

$$X \neq \pm\mathcal{T} \neq 0 \quad \text{at} \quad 2\kappa r = 1.$$

The classical null horizons corresponding to the origin $X = \pm\mathcal{T} = 0$ in the euclidean signature space-time (instanton) are quantum mechanically *replaced* by the Planck circle

$$(X^2 + \mathcal{T}^2) = [X, \mathcal{T}] = 1.$$

Figure 2 clearly displays this picture. That is to say, quantum theory *consistently extends* the instanton manifold: classically the instanton is "*cutted*" at the "horizon" $r = 1/(2\kappa)$,

while at the quantum level it *extends beyond it*: it contains the quantum region of Planck length radius l_P , which is necessarily trans-Planckian and is *absent at the classical level*.

That means that the quantum and regular imaginary time manifold, (*quantum gravitational instanton*), is the usual classical/semiclassical instanton for radius larger than the Planck length *plus a central* highly dense *quantum core* of Planck length radius, and of high finite curvature, which is *absent* classically.

The imaginary time τ in the **classical** instanton is *periodic* with period $\beta = 2L_G = 1/\kappa_G$:

$$0 \leq \tau \leq \beta = 2L_G = 1/\kappa_G, \quad (\text{classically}) \quad (5.8)$$

$1/\beta$ being the intrinsic manifold semiclassical temperature: the Hawking Temperature

$$T_Q = t_P \left(\frac{l_P}{2L_G} \right), \quad (5.9)$$

t_P being the Planck temperature. In the complete or *total quantum* instanton, the imaginary time is periodic as in Eq.(5.8) but with the *complete* L_{QG} which includes the quantum Planckian and trans-Planckian magnitudes:

$$0 \leq \tau \leq \beta = 2 L_{QG} = 2 (L_G + L_Q) = 1/\kappa_{QG}, \quad (5.10)$$

$$\kappa_{QG} = \kappa_P (l_P/L_{QG}), \quad \kappa_Q = \kappa_P^2/\kappa_G, \quad \kappa_P = c^2/2 l_P \quad (5.11)$$

$$\kappa_{QG} = \frac{\kappa_G}{[1 + (\kappa_G/\kappa_P)^2]} = \frac{\kappa_Q}{[1 + (\kappa_Q/\kappa_P)^2]} \quad (5.12)$$

In the classical/semiclassical gravity domaine : $\kappa_G \ll \kappa_P$ it yields the usual classical surface gravity κ_G of massive bodies with masses $M > m_P$. For $\kappa_Q \ll \kappa_P$, in the quantum domaine of masses $M < m_P$, (elementary particle domain), it yields the quantum $\kappa_Q = \kappa_P (4M/m_P)$. The corresponding **complete** temperature being :

$$T_{QG} = t_P \kappa_{QG}/(2\pi\kappa_P), \quad T_Q = t_P^2/T_G, \quad t_P = m_P c^2/(8\pi\kappa_B) \quad (5.13)$$

$$T_{QG} = \frac{T_G}{[1 + (T_G/t_P)^2]} = \frac{T_Q}{[1 + (T_Q/t_P)^2]} \quad (5.14)$$

For large masses, in the astrophysical domain: $T_Q \ll t_P$, it yields the quantum Temperature T_Q , which is the Hawking temperature, as it must be. For small masses, ($0 < M < m_P$: $T_G \ll t_P$, it yields the usual temperature T_G proportional to the mass, as it must be in the elementary particle domain. This is also manifest in the Partition

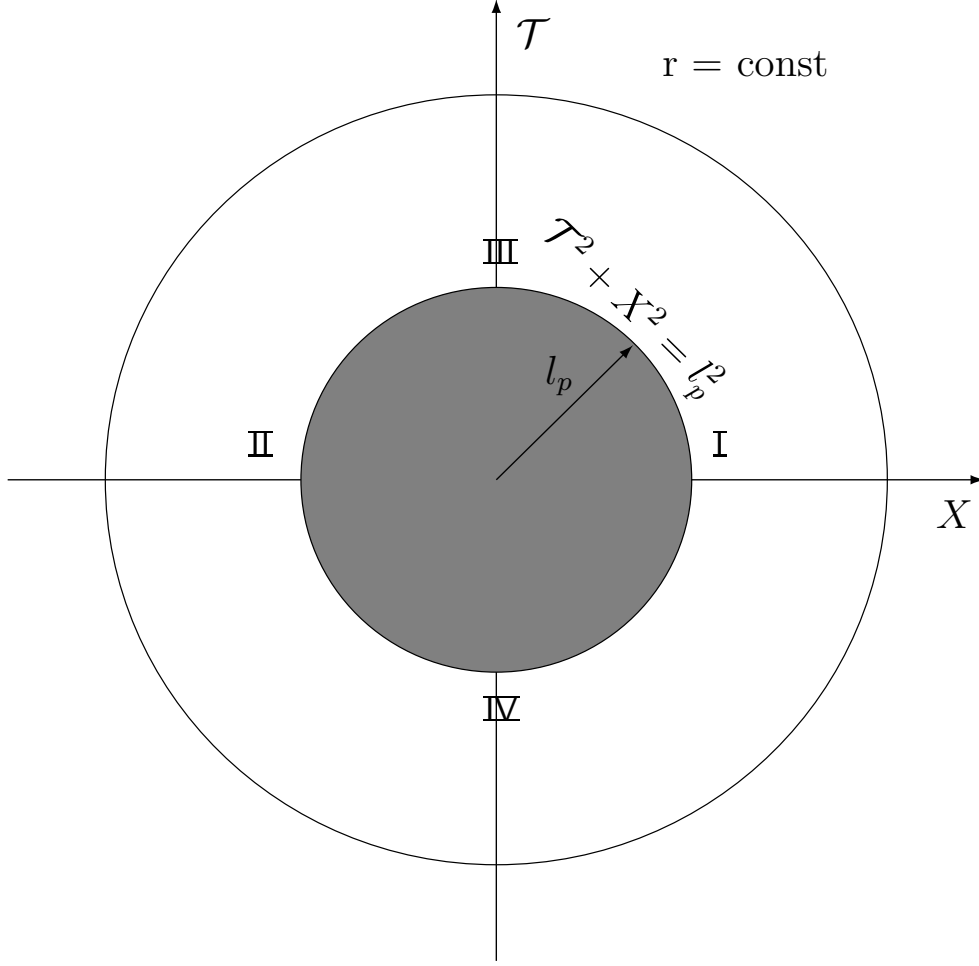


FIG. 2. **The quantum gravitational instanton of the Schwarzschild-Kruskal black hole (imaginary time: $T = i\mathcal{T}$, $t = i\tau$).** The classical null horizons corresponding to the origin $X = \pm\mathcal{T} = 0$ in the *classical* gravitational instanton of the Schwarzschild-Kruskal black hole (Gibbons-Hawking instanton) are quantum mechanically *replaced* by the circle of Planck length radius $(X^2 + \mathcal{T}^2) = [X, \mathcal{T}] = 1$, (in Planck units). Quantum theory **consistently extends** the instanton manifold: Classically, the instanton is regular but is *not complete* because it is "cutted" at the "horizon" $r = 2M$, while at the quantum level it is *both*: regular and complete: The *quantum gravitational black hole instanton* is the usual classical instanton for radius larger than the Planck length *plus a central* highly dense *quantum core* of Planck length radius, and of high finite curvature, which is *absent* classically. The difference between the four Kruskal regions disappears in the euclidean manifold, they became identified. (We just indicated their places for memory of the hyperbolic manifold). The imaginary time τ in the **classical** instanton is *periodic* with period $\beta = 2L_G = 1/\kappa$: $1/\beta$ being the intrinsic (Hawking) temperature. In the complete **quantum** instanton, the imaginary time is periodic too but with the *complete* $L_{QG} = (L_G + L_Q)$ which includes the quantum Planckian and trans-Planckian magnitudes. The complete Temperature T_{QG} , Entropy S_{QG} and density of states all include the trans-Planckian domain, Section VI and Section VII.

function (Section V below) and the corresponding *complete* entropy. The Temperature is a measure of the length (in units of κ_B), $T_G = t_P (L_G/l_P)$, $T_Q = t_P (L_Q/l_P)$, while the gravitational entropy is a measure of the area. In this respect, is interesting to notice that:

$$S_{QFT} = s_P (L/l_P)^3 \Rightarrow n \quad (5.15)$$

$$S_G = s_P (L/l_P)^2 = M^2 \Rightarrow (\sqrt{n})^2 \quad (5.16)$$

$$S_{string} = s_P (L/l_P) = M \Rightarrow \sqrt{n} \quad (5.17)$$

$$S_Q = s_P (l_P/L)^2 = M^{-2} \Rightarrow 1/(\sqrt{n})^2 \quad (5.18)$$

In pure QFT without gravity the number of modes of the fields is proportional to the volume of the system (ie a box), and a short distance external cut-off is necessary, naturally placed at the Planck length l_P , because of QFT ultraviolet divergences. The string entropy S_{string} is proportional to the length. The Black Hole gravitational entropy is proportional to the area, (whatever be S_G or S_Q), and thus "*interpolates*" between the non-gravitational entropy S_{QFT} and the string entropy S_{string} . S_G which is the known Bekenstein-Hawking entropy exhibits its classical/ semiclassical nature, ie, $L \gg l_P$ (equivalently, $M_G \gg m_P$, $\kappa_G \ll \kappa_P$, $T_Q \ll t_P$):

$$S_G = s_P (T_G/T_Q) = (Mc^2/T_Q)$$

VI. PARTITION FUNCTION. THE TRANS-PLANCKIAN ENTROPY

As is known, $D + 1$ dimensional quantum field theory with imaginary periodic time $0 \leq \tau \leq \beta$ corresponds to a classical statistical mechanics or field theory with temperature $1/\beta$, which is used too in the euclidean path integral of gravity, Ref. [22],

$$\mathcal{Z} = Tr \exp(-\beta\mathcal{H}), \quad (6.1)$$

\mathcal{H} being the euclidean Hamiltonian \mathcal{H} (the "evolution" generator in imaginary time, with the trace implying periodic evolution $0 \leq \tau \leq \beta$).

The complete (including *both* classical and quantum) black hole radius and temperature are L_{QG} and T_{QG} and are discussed in Section VI above. The complete (whole range) discrete levels are discussed in Section V and VI. Let us stress the following items about the partitions or the density of levels:

- (i) The different types of discrete partitions depend on the physical nature of quantum elements considered (point particles, composite or extended quantum objects).
- (ii) The number of partitions depends on whether one considers *ordered* or *unordered* partitions, that is to say, counting or not counting the permutations.
- (iii) The degeneracy, the number of states corresponding to the same quantum number (whatever energy, mass, spin or other) depends on the items (i) and (ii) above.
- (iv) The ensemble of all partitions considered as a Gibbs ensemble yields a thermodynamical partition.

Let us recall that the number $P_o(n)$ of *ordered* partitions of an integer n into integers grows exponentially with n :

$$P_o(n) = 2^{n-1} = \frac{1}{2} \exp(n \ln 2) \quad (6.2)$$

The number $P_{no}(n)$ of *non ordered* partitions of n , [36] (ie without counting permutations), asymptotically for large n , grows exponentially with \sqrt{n} :

$$P_{no}(n) = \frac{1}{4\sqrt{3}n} \exp(\pi\sqrt{2n/3}) \left[1 + O\left(\frac{\log n}{n^{1/4}}\right) \right] \quad (6.3)$$

- Non-ordered partitions grow slower than the ordered ones. Naturally, the density of states and its degeneracy are smaller when the permutations are not accounted than when including the permutations.
- The non-ordered case corresponds to the density $P_{no}(n)$ of quantum composite elements (with internal structure, extended objects, strings, hadronic matter). The ordered case corresponds to point particles or quantum point oscillators. Moreover, the \sqrt{n} characterizes the mass spectra of composite or extended oscillating objects, while n is typical of the spectra of the punctual objects.
- The existence or not of a *limiting temperature* in the corresponding ensembles is determined by a *pure number combinatorial structure*: that is to say, by whether permutations are or not included, eg by whether partitions are ordered or unordered, eg by whether the elements are point particles or extended objects with internal composite structure as hadrons, strings or other higher dimensional objects.

The total gravitational entropy S_{QG} of the total or complete (classical and quantum) black hole euclidean manifold, is the sum of the classical, quantum and Planck scale entropies:

$$P_{QG} = e^{S_{QG}} \quad (6.4)$$

$$S_{QG} = 2 \left[s_P + \frac{1}{2} (S_G + S_Q) \right], \quad (6.5)$$

$$S_G = \frac{\kappa_B}{4} \frac{A_G}{l_P^2}, \quad S_Q = \frac{\kappa_B}{4} \frac{A_Q}{l_P^2}, \quad s_P = \frac{\kappa_B}{4} \frac{a_P}{l_P^2} = \pi \kappa_B, \quad (6.6)$$

The concept of gravitational entropy is *the same* for any of the gravity regimes: $Area/4l_P^2$ in units of κ_B . For a classical object of size L_G , this is the classical area $A_G = 4\pi L_G^2$. For a quantum object of quantum size L_Q , this is the quantum area $A_Q = 4\pi L_Q^2$, (recall $L_Q = l_P^2/L_G$). For the Planck length, this is the Planck area a_P and $s_P = \pi \kappa_B$ is the

Planck entropy :

$$A_G = a_P \left(\frac{L_G}{l_P} \right)^2, \quad A_Q = a_P \left(\frac{l_P}{L_G} \right)^2 = \frac{a_P^2}{A_G}, \quad a_P = 4\pi l_P^2 \quad (6.7)$$

$$S_G = s_P \frac{\rho_Q}{\rho_P} = s_P \left(\frac{M}{m_P} \right)^2 \quad (6.8)$$

$$S_Q = s_P \frac{\rho_G}{\rho_P} = s_P \left(\frac{m_P}{M} \right)^2 \quad (6.9)$$

The *complete* entropy is:

$$S_{QG} = = 2 s_P \left[1 + \frac{1}{2} (A_G + A_Q) \right] \quad (6.10)$$

and consistently, the complete partition function is

$$\mathcal{Z}_{QG} = e^{S_{QG}} = z_P \mathcal{Z}_Q \mathcal{Z}_G \quad (6.11)$$

In the quantum space-time region, which classically corresponds to the interior region, the total black hole entropy S_{QG} is dominated by the Planck entropy s_P , the quantum entropy S_Q being extremely low, minimal. The total entropy S_{QG} is very high in the external (semiclassical/classical) regions and dominated by the Bekenstein- Hawking entropy S_G which is a classical or semiclassical gravity entropy.

The discrete levels $n = 0, 1, 2, \dots$, cover all gravity regimes: from the quantum gravity (trans-Planckian and Planckian) central black hole region to the semiclassical and classical exterior black hole regions.

In the non-trans-Planckian domain, black hole space-time levels (in Planck units) for the distances L_{Gn} , vacuum energy Λ_{Gn} , and gravitational (Gibbons-Hawking) entropy S_{Gn} are

$$L_{Gn} = \sqrt{(2n+1)}, \quad \Lambda_{Gn} = 1/(2n+1), \quad S_{Gn} = (2n+1), \quad n = 0, 1, 2, \dots \quad (6.12)$$

In the trans-Planckian phase $0 < r \leq l_P$, the quantum trans-Planckian levels (Q denoting quantum) are:

$$L_{Qn} = 1/\sqrt{(2n+1)}, \quad \Lambda_{Qn} = (2n+1), \quad S_{Qn} = 1/(2n+1), \quad n = 0, 1, 2, \dots \quad (6.13)$$

The respective associated mass levels are:

$$M_n = \sqrt{(2n+1)}, \quad M_{Qn} = 1/\sqrt{(2n+1)} \quad (6.14)$$

The density of states in the classical and quantum gravity phases are thus

$$d_{Gn} = \exp(2n+1) = \exp(M_n)^2, \quad d_{Qn} = \exp[1/(2n+1)] = \exp(M_{Qn})^2 \quad (6.15)$$

$$d_{QGn} = \exp[(2n+1) + 1/(2n+1)] = \exp[M_n^2 + M_{Qn}^2] \quad (6.16)$$

The complete (QG) density of states have both: the classical/semiclassical gravity density with the known (Bekenstein-Hawking) entropy S_{Gn} , and the quantum gravity density with the new trans-Planckian entropy S_{Qn} . As n increases, the distances increase, S_{Gn} increases and *consistently* the black hole space-time *classicalizes*. In the central quantum region, n decreases from the most highly central excited trans-Planckian levels, increasing S_{Qn} , decreasing n until $n = 0$ and then increasing in the semiclassical and classical space-time. As described in Section V, the n -levels range over *all* scales from the lowest excited levels to the highest excited ones covering the twofold dual branches, classical and quantum, passing through the Planck scale, ($n = 0$), *the crossing scale*.

VII. EARLY AND LAST STAGES OF BLACK HOLE EVAPORATION

Our results here and mainly the Quantum mass spectrum in Section V have implications for the black hole evaporation in all its range. (X_n, T_n) are given in Planck (length and time) units. In terms of the global quantum gravity dimensionless length $\mathcal{L} = L_{QH}/l_P$ and mass $\mathcal{M} = M_{QH}/m_P$, Eqs. (4.18) and (4.21) translate into the discrete mass levels:

$$\mathcal{L}_n = \sqrt{(2n+1)} = \mathcal{M}_n, \quad n = 0, 1, 2, \dots \quad (7.1)$$

The black hole mass and radius have discrete levels $M_{n\pm}$, $L_{n\pm}$, from the most fundamental one ($n = 0$), going to the semiclassical (intermediate n), to the classical ones (large n) which yield a continuum classical space-time, radius and mass, as it must be. This is clearly seen from the mass levels $M_{n\pm}$ Eqs. 4.21, 4.22, (and similarly for the radius levels):

$$M_{(n=0)+} = M_{(n=0)-} = M_{Q(n=0)} = m_P, \quad n = 0 : \text{Planck mass} \quad (7.2)$$

$$M_{n+} = m_P \left[2\sqrt{2n} - \frac{1}{2\sqrt{2n}} + O(1/n^{3/2}) \right], \quad \text{branch (+) : masses } > m_P \quad (7.3)$$

$$M_{n-} = \frac{m_P}{2\sqrt{2n}} + O(1/n^{3/2}), \quad \text{branch (-) : masses } < m_P \quad (7.4)$$

(i) Large n levels are semiclassical tending towards a classical continuum space-time. Low n are quantum, the lowest mode ($n = 0$) being the Planck scale. Two dual (\pm) branches are present in the local variables ($\sqrt{2n+1} \pm \sqrt{2n}$) reflecting the duality of the large and small n behaviours and covering the *whole* spectrum: from the largest astrophysical masses and scales in branch (+) to the quantum smallest masses and scales in branch (-) passing by the Planck mass and length.

The last stage of black hole evaporation and its quantum decay belong to the quantum mass branch (-) with Planck scale masses and smaller until zero mass.

- Black hole masses belong to both branches (+) and (-): Branch (+) covers all *macroscopic* and astrophysical black holes as well as the semiclassical black hole quantization $\sqrt{2n+1}$ until masses nearby the Planck mass ($n = 0$).
- The *microscopic quantum* black holes, (with masses near the Planck mass and smaller until the zero mass, ie originated as a consequence of black hole evaporation, or from Planckian and trans-Planckian primordial fluctuations), belong to the branch (-).
- The branches (+) and (-) cover *all* the black hole masses. The black hole masses in the process of black hole evaporation go from branches (+) to (-). Black hole ends its evaporation in branch (-) decaying as a *pure (non mixed) quantum state*.
- Black hole evaporation is thermal in its semiclassical gravity phase (Hawking radiation) and it is *non thermal* in its last quantum stage, with a pure (non mixed) quantum decay rate.

- In its last phase (mass of the order and smaller than the Planck mass m_P), the state **is not anymore a black hole state**, but a pure (non mixed) quantum state, decaying like a quantum heavy particle. The quantum black holes decay in discrete levels, into elementary particle states, that is to say, pure (non mixed) quantum states with the decay rate :

$$\Gamma = \frac{g^2 m}{num.factor} \quad (7.5)$$

where g is the (dimensionless) coupling constant, m is the typical mass in the theory considered (the mass of the unstable particle or object) and the numerical factor often contains the relevant mass ratios in the decay process.

The unifying formula Eq.7.5 for quantum heavy particles [37] nicely encompass all the particle width decays in the standard model (muons, Higgs, etc), as well as the *decay width* of topological and non topological solitons, cosmic defects and fundamental quantum strings [37] .

For the last stages of quantum black holes, in terms of the discrete mass levels, the decay levels are:

$$\Gamma_n = G \sqrt{2n+1},$$

which is the same \sqrt{n} - dependence as for the decay Γ_{string} of quantum strings .

A quantum closed string in an n th excited state decays into lower excited states (including the dilaton, graviton and massless antisymmetric tensor fields) [38] with a total width, given to the dominant order (one string loop) by : $\Gamma_{string} = G T_s^3/n^0 \approx G l_s^3$ which can be also written as

$$\Gamma_{string} = g^2 m_s/n^0 = G m_s/\alpha' n^0 \quad (7.6)$$

n^0 being a numerical factor, l_s, m_s and T_s being the string length, mass and string temperature, (α' playing the role of G/c^2). That is, the string decay Γ_s has the same structure as Eq.(7.5) with $g \equiv \sqrt{G}/\alpha'$.

A semiclassical black hole decays thermally, except in the last evaporation phases, as a "grey body" at the Hawking temperature T_Q , the "grey body" factor being the classical black hole absorption cross section σ_G , eg the black hole area A_G , the mass loss rate being

$$(dM/dt) = - \sigma L_G^2 T_Q^4 \approx 1/L_G^2, \quad (\sigma \text{ being the Stefan constant}). \quad \text{Therefore, the}$$

semiclassical black hole decay rate is given by

$$\Gamma_{BH} = \left| \frac{d \ln M}{dt} \right| = G T_Q^3 / n^0 \approx G / L_G^3 \quad (7.7)$$

As evaporation proceeds, the black hole temperature increases until it reaches the string temperature $T_s = \hbar c / (2\pi\kappa_B l_s)$, $l_s = \sqrt{\hbar\alpha'}/c$ Refs. [32], [33], [34], undergoing a phase transition into a quantum string or to a quantum composite state regime $T_G \rightarrow T_s$, $L_G \rightarrow l_s$: The black hole becomes a quantum string or quantum composite state and decays with a *width*

$$\Gamma_{BH} \rightarrow G T_s^3 \approx G / l_s^3 \rightarrow \Gamma_{string}$$

The semiclassical black hole decay rate Γ_{BH} tends to the string decay rate Γ_s . Similarity between the black hole decay and the elementary particle decay rate is achieved for quantum black holes, when the black hole enters its quantum gravity regime, eg the Planck mass at the ending phase of evaporation.

We compared here with the string case because the computations of black hole radiation in string theory Refs [32],[33],[34] explicitly support this picture. And, on the other hand without any use of string theory, we find that the mass quantum discrete spectrum of black holes is similar to the mass quantum string spectrum. A similar picture holds for a quantum Planckian decaying state, a quantum composite state, (instead of a quantum decaying string state): a quantum state at the typical Planck (or trans-Planckian) temperature T_P , with the Planck mass and length, (m_P, l_P) instead of the string ones:

$$\Gamma_{BH} \rightarrow G T_P^3 = G / l_P^3 \rightarrow \Gamma_P$$

There are no quantum objects at such heavy mass as the Planck mass which would remain stable. They naturally decay quantum mechanically in all particles, mainly gravitons and radiation. Therefore, the end of the black holes, the "remnant" states, are the last emitted particles, gravitons, and radiaton, and other elementary particles, but **not stable** Planck mass objects.

Finally, let us just point out that the whole process of black hole formation and end by evaporation can be considered in terms of a Scattering-matrix between the asymptotic states.

Black hole (BH) formation through the gravitational collapse of a star can be described as a S-matrix evolution (\mathcal{S}_{BH}):

$$| \Psi_{BH} (t) \rangle = \mathcal{S}_{BH} (t) | \Psi_{star}(t = t_{in}) \rangle \quad (7.8)$$

It can be expressed in terms of the final star state at $t = t_{final}$, that is to say, the black hole state. And in general:

$$| \Psi_{star} (t) \rangle = \mathcal{S}_{star} (t) | \Psi_{star}(t_{in}) \rangle \quad (7.9)$$

In addition, black holes in turn evaporate, and asymptotically after enough long time, end into a gaz of particles and radiation which eventually, under gravity and pressure evolution, forms again a star. That is to say, the initial gravitating gaz state forming a star can be the final gravitating gaz state emitted by the evaporating quantum black hole (QBH)(or at least a part of it):

$$| \Psi_{star} (t_{in}) \rangle = \mathcal{S}_{star} (t_{in}) | \Psi_{QBH} (t_{final}) \rangle \quad (7.10)$$

Therefore,

$$| \Psi_{star} (t) \rangle = \mathcal{S}_{star} (t) \mathcal{S}_{star} (t_{in}) | \Psi_{QBH} (t_{final}) \rangle \quad (7.11)$$

It can be also expressed in terms of the initial state $| \Psi_{BH} (t_{in}) \rangle$ instead of the final state $| \Psi_{QBH} (t_{final}) \rangle$. Therefore,

$$| \Psi_{star} (t) \rangle = \mathcal{S}_{star} (t) \mathcal{S}_{BH} (t)^{-1} | \Psi_{BH} (t) \rangle \quad (7.12)$$

This is another example of unitarity in a whole complete quantum evolution, the S-matrix in the whole process is unitary $SS^+ = 1 = S^+S$. *"In Nature nothing is lost, all is transformed"* [39].

VIII. BLACK HOLE INTERIOR: THE QUANTUM TRANS-PLANCKIAN DE SITTER VACUUM

We described in Section IV the quantum space-time structure of black holes in terms of a quantum oscillator algebra with discrete hyperbolic levels

$(X^2 - T^2)_n = (2n + 1), n = 0, 1, 2, \dots$. The zero point energy ($n = 0$) is the quantum and

trans-Planckian vacuum in the central region delimited by the four hyperbolae $X^2 - T^2 = \pm 1$ of the Planck scale ($n = 0$) level. This is precisely a constant curvature de Sitter vacuum: The de Sitter vacuum can be described as a (inverted, ie with imaginary frequency) harmonic oscillator, the *oscillator constant* being [1],[3]:

$$\kappa_{osc} = H^2, \quad H = \sqrt{(8\pi G \Lambda)/3} = c / l_{osc} \quad (8.1)$$

The *oscillator length* l_{osc} is the Hubble radius, the Hubble constant $H = \kappa$ being the surface gravity, as the black hole surface gravity is the inverse of (twice) the black hole radius. The description of de Sitter space-time as an (inverted) harmonic oscillator derives from the Einstein Equations on the one hand [1], [40],[41], and on the other hand stems more generally from the de Sitter geometrical description: as an hyperboloid embedded in a flat Minkowski space-time with one more spatial dimension :

$$-T^2 + X^2 + X_i^2 + Z^2 = L_{QG}^2 \quad (8.2)$$

$$L_{QG} = (L_Q + L_G) = l_P (H/h_P + h_P/H), \quad h_P = c/l_P \quad (8.3)$$

In the case of **Anti-de Sitter**, the description is the same but with $-T^2 + X^2 + X_i^2 + Z^2 = -L_{QG}^2$, and therefore Anti- de Sitter background is associated to a real frequency (**non inverted**) harmonic oscillator. Also, the propagation of fields and linearized perturbations in the de Sitter vacuum all satisfy equations which are like the *inverted* oscillator equations, [42], [43],[44], or normal oscillators in Anti de Sitter.

Here in the black hole case, the physical magnitudes as the oscillator constant H^2 and typical length (c/l_{osc}) are related to the black hole mass M :

$$H = c/l_{osc} = h_P \left(\frac{m_P}{M} \right) \quad \Lambda = \lambda_P \left(\frac{m_P}{M} \right)^2, \quad h_P = c/l_P, \quad \lambda_P = 3h_P^2/c^4 \quad (8.4)$$

$L_{QG} = (L_G + L_Q)$ in Eq.(8.2) is the complete length allowing to describe both the classical, semiclassical and quantum (trans-Planckian) gravity domains. The complete vacuum density ρ_{QG} in the quantum gravity regime including the classical and quantum ones (ρ_G , ρ_Q), (ρ_P being the Planck density scale), is:

$$\rho_{QG} = \frac{\rho_G}{[1 + \rho_G/\rho_P]^2} = \frac{\rho_Q}{[1 + \rho_Q/\rho_P]^2}, \quad (8.5)$$

$$\rho_{QG}(\rho_G) = \rho_{QG}(\rho_Q) = \rho_{QG}(\rho_P^2/\rho_G)$$

$$\rho_G = \rho_P (H/h_P)^2 = \rho_P (\Lambda/\lambda_P), \quad \rho_P = 3 h_P^2/8\pi G \quad (8.6)$$

$$\rho_Q = \rho_P (H_Q/h_P)^2 = \rho_P (\Lambda_Q/\lambda_P) = \rho_P^2/\rho_G \quad (8.7)$$

The QG magnitudes are complete variables covering both classical and quantum, Planckian and trans-Planckian, domains. The high density ρ_Q and Λ_Q describe the quantum trans-Planckian vacuum. This is precisely expressed by Eqs.(3.1)-(3.2) applied to this case:

$$\frac{\rho_G}{\rho_P} = \left(\frac{l_P}{L_G} \right)^2 = \left(\frac{m_P}{M} \right)^2 = \left(\frac{S_Q}{s_P} \right) \quad (8.8)$$

$$\frac{\rho_Q}{\rho_P} = \left(\frac{l_P}{\Lambda} \right) = \left(\frac{M}{m_P} \right)^2 = \left(\frac{S_G}{s_P} \right) \quad (8.9)$$

The last r.h.s. of Eqs.(8.8)-(8.9) show the link to the gravitational *entropy*: quantum gravitational S_Q and classical/semiclassical S_G entropy.

(Λ, ρ_G) describe a *classical gravitational vacuum*: a empty or dilute gravitational vacuum state of *large classical* sizes $L_G = l_P \sqrt{\lambda_P/\Lambda} = l_P (M/m_P)$, very small density and very low Λ values. Consistently, the *small* value of the quantum gravitational entropy S_Q is equal to such small Λ value.

(Λ_Q, ρ_Q) describe a *quantum gravitational vacuum*, truly in the trans-Planckian domaine of very small sub-Planckian sizes $L_Q = l_P \sqrt{\Lambda/\lambda_P} = l_P (m_P/M)$, very high density and very high Λ_Q values. Consistently, the *high* value of the classical gravitational entropy S_G is equal (in Planck units) to such high Λ_Q value.

The external black hole region is precisely a *classical gravity dilute vacuum*, which in the present universe cannot be larger than the observed very low values of the classical cosmic vacuum density and cosmic vacuum energy (Λ, ρ_G) [10],[11],[12],[13],[16]. The quantum duals of the classical present universe cosmic vacuum values provide an upper bound to the high values (Λ_Q, ρ_Q) in the quantum central vacuum black hole region as determined by

$$\text{Eqs. (8.6)-(8.9)}$$

We quantize the (X, T) dimensions which are relevant to the quantum space-time structure. The remaining spatial transverse dimensions X_\perp are considered here as non-commuting coordinates. This corresponds to quantize the two-dimensional surface (X, T) relevant for the light-cone structure. Notice that although the transverse spatial dimensions \perp have zero commutators they could fluctuate. This is enough for considering the novel features arising in the quantum space-time structure and the *quantum light cone*.

IX. CONCLUDING REMARKS

(i) This approach is a first step to cover globally and non-perturbatively the classical, semi-classical and quantum gravity domains of black holes. This framework supports and is consistent with the idea that a quantum theory must *be finite*. The global QG variables and quantum discrete space-time include here the highly quantum trans-Planckian domain and go well beyond other approaches.

(ii) The trans-Planckian domain in black holes *is found in the central interior region*, and this is so for *all* black hole masses, including astrophysical and macroscopical black holes which exterior space-times are classical and semiclassical regions. The highly excited vacuum central region is a constant curvature de Sitter vacuum without any singularity. The most central quantum trans-Planckian black hole region have the most higher excited levels, with $\Lambda_{Qn} = M_n = \sqrt{2n+1}$ (in Planck units) and smallest quantum gravitational entropies $S_{Qn} = 1/(2n+1)$.

(iii) De-excitation of the levels go from the central quantum trans-Planckian core of the black hole with high n until $n = 0$ (the Planck scale), and then entering the semiclassical/classical gravity exterior space-time region, more and more de-excited and classical for increasing n , (the classical branch), with decreasing vacuum energy and a continuum spectrum reaching asymptotically flat space-time. In the process of classicalization, n increases from the Planck level ($n = 0$), $X_n = \sqrt{(2n+1)}$ increases, the huge and finite values of the central black hole vacuum energy and curvature diminish as $1/(2n+1)$, and vanish asymptotically for very huge n . This is coherently accompanied by the increasing distances $L_n = \sqrt{(2n+1)}$, and the increasing levels $S_{Gn} = (2n+1)$ of the Bekenstein-Hawking entropy which is a classical/semiclassical gravitational entropy, and it is always an *upper bound* to the other entropies.

(iv) Recall that quantum back reaction effects, gravitational scattering near a event horizon structure produces a quantum shift too (the shifted horizon) [26], [27], [28]. This approach consistently describe too the cosmological phases from the pre-Planckian or trans-Planckian quantum phase to the Planck scale and then to the post-Planckian universe: Refs [1], [3].

(v) The identification of space-time ("IST") have been investigated in the past and recent

years at the level of semiclassical gravity [52], [53], [54], [55], [56], [25]. In our framework here we have not used IST, but as already pointed in [1], [2], our results support CPT and IST in the full quantum theory. In semiclassical gravity, the symmetric (or antisymmetric)

IST QFT provide a CPT symmetry of the theory. In the euclidean (imaginary time) manifold, the differences between the four Kruskal space-time regions disappear and they became automatically identified. And in the central trans-Planckian region of the hyperbolic (real time) quantum space-time, the four Kruskal regions merge into one single region and became automatically identified.

Other approaches to the black hole interiors have been considered recently, see for example [25], [57], [58]. In Refs [59], [60] a regular black hole interior is described classically with a classical space- time geometry sourced by a maximal negative radial pressure.

Interestingly, (e.g in [57] and refs therein), the black hole interior model is regular too with a de Sitter like geometry. These are effective like models and could help too to study to disentangle the properties of the black hole interiors through different observational gravitational signals.

In our work here, the black hole interior does appear as a fully quantum gravity region. Interestingly enough, this feature also appears from a different approach using scaling arguments in maximal entropic states eg Ref [61] , which shows the consistency of the results. In our paper here, such feature is a direct consequence of the classical - quantum gravity duality, which provides in addition that the black hole interior is necessarily trans-Planckian. And from a fully quantum space-time description (a quantum algebra of non-commutative space-time instead of a space-time metric) we find that the interior is totally regular and of constant curvature. This provides the picture that the black hole interior is a truly quantum trans-Planckian vacuum, totally regular and of constant curvature. In addition, the quantum Penrose diagram is new and had not been considered before, as well as the quantum completion of the Gibbons-Hawking instanton, with the quantum trans-Planckian core at the black hole center . These results allow better describe and understand the total regularity of the quantum black hole space-time, eg the non-singularity at the center, the description of such interior and exterior regions and their connection to the constant curvature vacuum describing dark energy. The complete partition function is new and allows to understand the discrete spectrum of the different black hole regions, accompanied by the complete entropy and black hole evaporation stages.

Is not our aim here to discuss a review of the black hole interior literature. Our work here is in the context of trans-Planckian physics that does appear necessary to describe the black hole interiors, which classical gravitational dual provide the black hole exteriors, and thus a global unifying description of the space-time is provided, the same approach allows the description of the very early cosmological phase before inflation, with its classical gravitational dual (today dark energy).

X. CONCLUSIONS

- Overall, a consistent quantum picture of the black hole space-time does appear from the internal central black hole regions which are the most quantum and trans-Planckian, to the semiclassical and classical external regions until the asymptotically flat far regions from the black hole, together with their physical magnitudes and spectrum: size, mass, partition function, gravitational entropies and temperatures covering all mass range and gravity domains: quantum (trans-Planckian) gravity and semiclassical/classical gravity domains.
- The quantum vacuum energy bends the space-time and produces a constant curvature background in the central black hole region of Planck length radius l_P . We find the quantum discrete levels: length, mass vacuum energy, and gravitational entropy and temperature from the black hole central trans-Planckian vacuum, passing through the Planck scale, to the external semiclassical and classical exterior vacuum regions. The gravitational entropy of the Universe today $S_{today} = (2n + 1) = 10^{122}$ is the absolute upper bound to all entropies, in particular to all black hole entropies.
- The quantum space-time structure allows a *new quantum region* which is purely quantum vacuum or zero-point Planckian and trans-Planckian energy and constant curvature. This central quantum vacuum core is a de Sitter quantum trans-Planckian vacuum described through the relevant quantum non-commutative coordinates and the quantum hyperbolic structure.
- In the external black hole space-time, the discrete levels extend from the Planck scale level ($n = 0$) and low n to the quasi-classical and classical levels (intermediate and large n), tending asymptotically (very large n) to a classical continuum space-time.

Consistently, these levels have larger gravitational (Gibbons-Hawking) entropy $S_{Gn} = (2n + 1)$, $n = 0, 1, 2, \dots$ and lower vacuum energy $\Lambda_n = 1/(2n + 1)$. In the central quantum trans-Planckian core of the black hole, the levels extend from the Planck scale ($n = 0$) to the lengths smaller than the Planck scale, until the quantum highly excited trans-Planckian levels (very large n) which are those of smaller entropy $S_{Qn} = 1/(2n + 1)$ and higher vacuum density $\Lambda_{Qn} = (2n + 1)$.

- There is **no singularity** at the black hole origin. First: the $r = 0$ mathematical singularity is **not** physical: it is the result of extrapolation of the purely classical (non quantum) General Relativity theory, *out of its domain of physical validity*. The Planck scale is not merely a useful system of units but a physically meaningful scale: the onset of quantum gravity; this scale precludes the extrapolation until zero time or length. This is precisely what is expected from quantum trans-Planckian physics in gravity: the smoothness of the classical gravitational singularities. Second: de Sitter vacuum which is the vacuum interior region of the black hole is a smooth constant curvature vacuum **without any curvature singularity**. Third: the small and a trans-Planckian vacuum have a high but *bounded* trans-Planckian constant curvature and therefore *without singularity*.
- There are *no* singularity boundaries at the quantum level at $(T^2 - X^2)(r = 0) = \pm 1$ nor at $(T^2 - X^2) = \pm\sqrt{2}$. The quantum space-time *extends* without boundary beyond the Planck hyperbolae $(T^2 - X^2)(n = 0) = \pm 1$ towards *all* levels. $(T^2 - X^2) = \pm\sqrt{2}$ are the quantum hyperbolae which replace the classical singularity: $(T^2 - X^2)_{classical}(r = 0) = \pm 1$. Moreover, the quantum hyperbolae $(T^2 - X^2) = \pm\sqrt{2}$ lie *outside* the allowed quantum hyperbolic levels $(T^2 - X^2)_n = (2n + 1)$, $n = 0, 1, 2, \dots$, and therefore they are *excluded* at the quantum level: The singularity is *removed* out from the quantum space-time. There is *no* singularity boundary in the quantum space-time, not at $r = 0 = x^*$, not at any other place. The quantum Schwarzschild - Kruskal space-time is **totally regular**.
- The quantum trans-Planckian core is present in *all* black holes, macroscopic and astrophysical ones. In the imaginary time manifold (instanton), it appears too, and allows to complete the classical gravity Gibbons-Hawking instanton, which is cutted at the horizon: The classical black hole instanton is thus regular but *not* complete.

The black hole quantum instanton is regular and complete. The complete partition function, temperature and entropy all reflect this feature and clearly include the highly excited and dense trans-Planckian central region of radius l_P , as well as the discrete levels, density of black hole states and black hole decay rate.

- States with the Planck mass m_P are *not* black holes, they are entirely quantum gravity states, decaying in the way heavy particles or quantum strings do, in this case in gravitons, other elementary particles and radiation. Black holes reaching the Planck mass in the process of their evaporation undergo a phase transition into a pure (non mixed) quantum state which decay in gravitons, particles and radiation.
- The results of this paper could provide insights for research directions and new understanding in quantum theory and gravity and for the searching of quantum gravitational signals, for e-LISA [6] for instance, after the success of LIGO [7],[8], as well as for other quantum signals in space- time, [50], [62], [63], [64], black holes in particular, for astrophysical black holes and for "quantum black holes", or the last stages and "remnants" of black hole evaporation and black hole "explosions". One of the novel results of this paper is that quantum physics is a inherent constituent of **all** black hole interiors, from the horizon to the center, in particular in the most larger and astrophysical black holes. It is a result of this paper too that the black hole interior trans-Planckian vacuum is of the same nature of the very early cosmological vacuum: quantum, trans-Planckian and of constant curvature, which classical gravity dual is a very dilute, very low energy gravitational vacuum (today dark energy).

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